# 2023 KTM 125 XC

Maintenance schedule · regular use in sand · tick each job as it's done

## TIMELINE · HOURS ON THE METER

| | | DATE | HOURS |
|---|---|---|---|
| **1 h** | ☐ Change gearbox oil *(first)* | | |
| **10 h** | ☐ Change piston | | |
| **15 h** | ☐ Change gearbox oil<br>☐ Clean air filter<br>☐ Change spark plug & piston | | |
| **20 h** | ☐ Change piston | | |
| **30 h** | ☐ Change gearbox oil<br>☐ Clean air filter<br>☐ Change spark plug & piston<br>☐ Change piston | | |
| **40 h** | ☐ Change piston | | |
| **45 h** | ☐ Change gearbox oil<br>☐ Clean air filter<br>☐ Change spark plug & piston | | |
| **50 h** | ☐ Change piston | | |
| **60 h** | ☐ Change gearbox oil<br>☐ Clean air filter<br>☐ Change spark plug & piston<br>☐ Change piston | | |

## SCHEDULE

**Change gearbox oil**
`First at 1 h, then every 15 hours or 24 months`

**Change piston**
`Every 10 hours`

**Clean air filter**
`Every 15 hours or 24 months`

**Change spark plug & piston**
`Every 15 hours`

## HARDER RIDING: SERVICE SOONER

**Difficult operating conditions:** check the air filter approx. every 30 minutes

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Garage specs: fluids, plug, chain, tires and torques

## FLUIDS

| | |
|---|---|
| Gearbox oil type | Engine oil (15W/50) |
| Gearbox oil | 0.85 US qt (0.8 L) |
| Engine lubrication | Premix (oil in the fuel) |
| Premix ratio | 40:1 (fuel to oil) |
| 2-stroke oil | 2-stroke engine oil (JASO FD) |
| Coolant | 1.3 US qt (1.2 L) |
| Fuel capacity | 2.25 gal |

## SPARK PLUG

| | |
|---|---|
| Spark plug | NGK BR10 ECMVX |
| Plug gap | 0.024 in (0.60 mm) |

## CHAIN, SPROCKETS & TIRES

| | |
|---|---|
| Chain size | 520 |
| Front sprocket | 13T |
| Rear sprocket | 51T |
| Front tire | Dunlop Geomax MX33F 80/100-21 51M |
| Rear tire | Dunlop Geomax AT81 110/100-18 64M M+S |

## TORQUE SPECS

| | |
|---|---|
| Gearbox oil drain plug | 15 ft-lb (20 N·m) |
| Spark plug | 18 ft-lb (25 N·m) |
| Front axle | 26 ft-lb (35 N·m) |
| Front axle pinch bolts | 11 ft-lb (15 N·m) |
| Rear axle nut | 59 ft-lb (80 N·m) |
| Upper triple clamp bolts | 13 ft-lb (17 N·m) |
| Lower triple clamp bolts | 8.9 ft-lb (12 N·m) |
| Steering stem bolt | 8.9 ft-lb (12 N·m) |
| Handlebar clamp bolts | 15 ft-lb (20 N·m) |
| Front brake caliper mounting bolts | 18 ft-lb (25 N·m) |
| Front brake disc bolts | 10 ft-lb (14 N·m) |
| Rear brake disc bolts | 10 ft-lb (14 N·m) |
| Rear sprocket nuts | 26 ft-lb (35 N·m) |
| Front sprocket bolt | 44 ft-lb (60 N·m) |
| Shock absorber bottom mount | 44 ft-lb (60 N·m) |
| Shock absorber top mount | 44 ft-lb (60 N·m) |
| Coolant drain bolt | 7.4 ft-lb (10 N·m) |

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