2023 YAMAHA YZ125

Maintenance schedule · tick each job as it's done

TIMELINE · HOURS ON THE METER

2.5 h
- ☐ Clean air filter & piston
- ☐ Clean and regap spark plug
- ☐ Inspect piston rings

DATE _____ HOURS _____

5 h
- ☐ Clean air filter & piston
- ☐ Clean and regap spark plug
- ☐ Inspect piston rings

DATE _____ HOURS _____

7.5 h
- ☐ Clean air filter & piston
- ☐ Clean and regap spark plug
- ☐ Inspect piston rings
- ☐ Change piston rings

DATE _____ HOURS _____

10 h
- ☐ Clean air filter & piston
- ☐ Clean and regap spark plug
- ☐ Inspect piston rings

DATE _____ HOURS _____

12.5 h
- ☐ Change gearbox oil
- ☐ Clean air filter & piston
- ☐ Clean and regap spark plug
- ☐ Change piston
- ☐ Inspect piston rings

DATE _____ HOURS _____

15 h
- ☐ Clean air filter & piston
- ☐ Clean and regap spark plug
- ☐ Inspect piston rings
- ☐ Change piston rings

DATE _____ HOURS _____

17.5 h
- ☐ Clean air filter & piston
- ☐ Clean and regap spark plug
- ☐ Inspect piston rings

DATE _____ HOURS _____

20 h
- ☐ Clean air filter & piston
- ☐ Clean and regap spark plug
- ☐ Inspect piston rings

DATE _____ HOURS _____

22.5 h
- ☐ Clean air filter & piston
- ☐ Clean and regap spark plug
- ☐ Inspect piston rings
- ☐ Change piston rings

DATE _____ HOURS _____

25 h
- ☐ Change gearbox oil
- ☐ Clean air filter & piston
- ☐ Clean and regap spark plug
- ☐ Change piston
- ☐ Inspect piston rings

DATE _____ HOURS _____

SCHEDULE

Clean air filter & piston
Every 2.5 hours or about 2.5 hours

Clean and regap spark plug
Every 2.5 hours or about 2.5 hours

Inspect piston rings
Every 2.5 hours or about 2.5 hours

Change piston rings
Every 7.5 hours or about 7.5 hours

Change gearbox oil
Every 12.5 hours or about 12.5 hours

Change piston
Every 12.5 hours or about 12.5 hours

EVERY RIDE & BY THE CALENDAR

- ☐ **Change gearbox oil** · After break-in
- ☐ **Clean air filter** · After break-in
- ☐ **Clean and regap spark plug** · After break-in
- ☐ **Clean piston** · After break-in
- ☐ **Inspect piston rings** · After break-in

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Garage specs: fluids, plug, chain, tires and torques

FLUIDS

Gearbox oil type	10W-40
Gearbox oil	0.74 US qt (0.7 L)
Engine lubrication	Premix (oil in the fuel)
Premix ratio	30:1 (fuel to oil)
2-stroke oil	YAMALUBE 2R
Coolant	0.95 US qt (0.9 L)
Fuel capacity	1.8 gal

SPARK PLUG

Spark plug	NGK BR9EVX
Plug gap	0.024 - 0.028 in (0.6 - 0.7 mm)

CHAIN, SPROCKETS & TIRES

Chain size	520
Chain links	112
Front sprocket	13T
Rear sprocket	49T
Front tire	Bridgestone X20F 80/100-21 51M
Rear tire	Bridgestone X20R 100/90-19 57M

TORQUE SPECS

Gearbox oil drain bolt	15 ft-lb (20 N·m, 2.0 kgf·m)
Spark plug	15 ft-lb (20 N·m, 2.0 kgf·m)
Front axle nut	77 ft-lb (105 N·m, 10.5 kgf·m)
Front axle pinch bolts	15 ft-lb (21 N·m, 2.1 kgf·m)
Rear axle nut	92 ft-lb (125 N·m, 12.5 kgf·m)
Upper triple clamp bolts	15 ft-lb (21 N·m, 2.1 kgf·m)
Lower triple clamp bolts	15 ft-lb (21 N·m, 2.1 kgf·m)
Steering stem nut	107 ft-lb (145 N·m, 14.5 kgf·m)
Handlebar clamp bolts	21 ft-lb (28 N·m, 2.8 kgf·m)
Front brake caliper mounting bolts	21 ft-lb (28 N·m, 2.8 kgf·m)
Front brake disc bolts	8.9 ft-lb (12 N·m, 1.2 kgf·m)
Rear brake disc bolts	8.9 ft-lb (12 N·m, 1.2 kgf·m)
Rear sprocket nuts	31 ft-lb (42 N·m, 4.2 kgf·m)
Front sprocket nut	55 ft-lb (75 N·m, 7.5 kgf·m)
Chain adjuster locknut	14 ft-lb (19 N·m, 1.9 kgf·m)
Shock absorber top mount	41 ft-lb (56 N·m, 5.6 kgf·m)
Shock absorber bottom mount	39 ft-lb (53 N·m, 5.3 kgf·m)
Coolant drain bolt	7.4 ft-lb (10 N·m, 1.0 kgf·m)

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